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### (54) Brush retaining clip and electrical connection

(57) A combined commutator brush retainer clip and electrical connector includes a main body portion (22) and a terminal portion (23). The main body portion has a recessed portion (28) with a plurality of dimples (32) therein. A commutator brush (16) is electrically connected to a brush holder sleeve (18), and the brush holder sleeve is, in turn, clampingly engaged to the commutator

housing (12) with the retainer (20). The brush holder sleeve is disposed within the recessed portion of the retaining clip and is frictionally engaged by the dimples. The terminal portion of the retainer engages a corresponding terminal member (40) on the motor stator (11) such that an electrical connection is established between said commutator brush and said stator by way of said retainer.

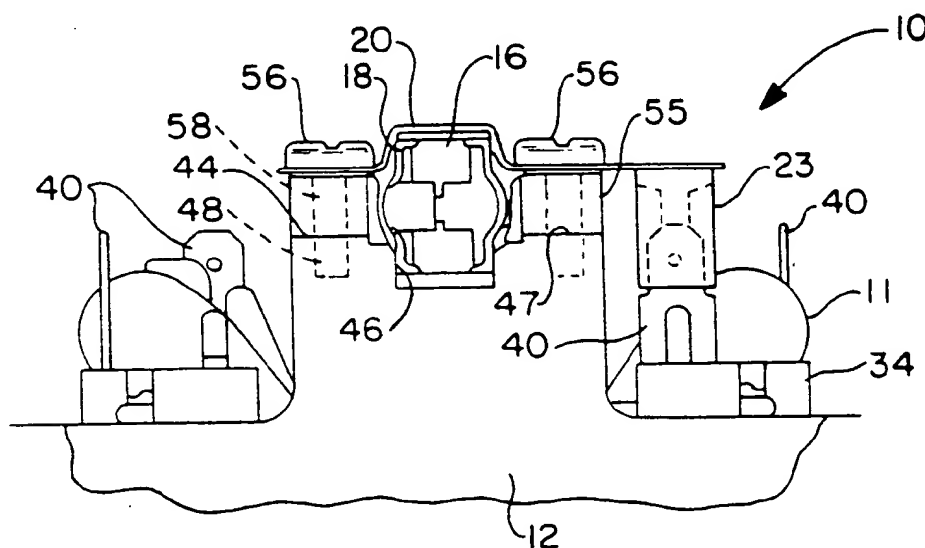


FIG. -1

## Description

### TECHNICAL FIELD

The invention herein resides in the art of retainers for commutating brush assemblies and electrical connections for effecting a connection between the commutating brush and the stator. More particularly, the invention relates to the combination of a commutating brush retaining clip and electrical connection.

### BACKGROUND ART

Heretofore, it has been known to use commutated motor assemblies for a wide variety of applications. Accordingly, a wide variety of means have been employed for maintaining commutating brushes in proper position relative to the commutator. For example, it has been known to use molded commutator housings having brush holders molded therein. It has also been known to use separate metal brush holders which are insulated from the commutator housing by integrated plastic holders. Similarly, separate plastic brush holders are often used and are typically secured to the commutator housing by way of a retaining clip.

Electrical contact between the commutating brush and the stator has been effected by way of a lead wire which is generally affixed to the brush member and also to the stator. Alternatively, it has been known to establish a connection between the brush and the brush holder and then, in turn, between the brush holder and the stator.

Such previously known methods for maintaining commutating brushes and for establishing the requisite electrical connection therewith, have resulted in greater manufacturing expenses due to the numerous required parts and the resulting added labor due to material handling and ergonomic problems.

Thus it is most desirable to obtain a device for both retaining a commutator brush assembly and making the requisite electrical connection without the disadvantages of previously known devices.

### DISCLOSURE OF INVENTION

In light of the foregoing, it is an aspect of the invention to provide a brush retaining device for commutating brush assemblies.

Another aspect of the invention is the provision of an electrical connection from a commutating brush member to the motor stator assembly.

Yet an additional aspect of the invention is the provision of a retaining device for a commutating brush assembly in combination with an electrical connection.

Still other aspects of the invention are the provision of a combined retainer for commutating brush assemblies and electrical connection which is less expensive to manufacture, requires less parts, and less material

handling than previously known devices.

Yet another aspect of the invention is the provision of a combined retainer and electrical connection for commutating brush assemblies which is easy to implement with existing techniques and equipment.

The foregoing and other aspects of the invention which will become apparent as the detailed description proceeds are achieved by a combined commutator brush retaining clip and electrical connector for a commutated motor having a motor housing with a stator and a rotor disposed therein, the rotor having a commutator, the combined retaining clip and electrical connector comprising: a main body portion; a terminal portion extending from said main body portion; said main body portion having means for maintaining a brush and brush holder assembly to the housing and also in electrical contact with the commutator; and, said terminal portion having means for establishing an electrical connection between the brush and brush holder assembly and the stator.

Other aspects of the invention are attained by a combined commutator brush retainer and electrical connector assembly comprising: a commutator housing; a rotor disposed within said commutator housing, said rotor having a commutator thereon; a stator also disposed within said commutator housing; a commutator brush; a brush holder sleeve; and, clip means for retaining said commutator brush to said commutator housing and for establishing an electrical connection between said commutator brush and said stator.

Still other aspects of the invention are attained by an improved commutator brush retainer and electrical connector for a commutated motor assembly having a commutator housing, a stator portion disposed in the housing, a rotor portion disposed in the stator, a commutator on the rotor and a commutator brush, the improvement comprising: clip means for retaining the commutator brush to the commutator housing and for establishing electrical connection between the commutator brush and the stator.

### BRIEF DESCRIPTION OF THE DRAWINGS

For a complete understanding of the objects, techniques and structure of the invention reference should be made to the following detailed description and accompanying drawings wherein:

Fig. 1 is an elevational view of a commutator assembly according to the invention;

Fig. 2 is a top plan view of the commutator assembly of Fig. 1;

Fig. 3 is an elevational view of the combined retainer and connector according to the invention;

Fig. 4 is a top plan view of the retainer/connector of Fig. 3;

Fig. 5 is an exploded elevational view of the commutating brush assembly according to the inven-

tion: and

Fig. 6 is an elevational view of an alternative embodiment of the invention.

#### BEST MODE FOR CARRYING OUT THE INVENTION

Referring now to the drawings, it can be seen that a commutator assembly according to the invention is designated generally by the numeral 10. While it will be appreciated that the concept of the invention is applicable to any commutated motor assembly, the description herein will be with respect to a commutator assembly of the nature shown. In such a device, a stator 11 is disposed within a commutator housing 12. A rotor assembly 14 having a commutator 15 integrated therewith, is disposed with the commutator housing 12 as shown. A pair of commutator brushes 16 are disposed within the commutator housing 12, such that they are in contact with the commutator 15. As can be seen the brushes 16 are maintained in the commutator housing 12 by way of brush sleeves 18 which are clampingly affixed to the housing by way of the novel retaining clip 20.

With reference now to Figs. 3 and 4 it can be seen that the retaining clip 20 according to the concept of the invention is comprised of a thin metal strap member having a main body portion 22 disposed along a first plane and a terminal portion 23 disposed along a second plane, generally perpendicular to the first plane. The main body portion 22 of the retaining clip 20 is defined generally by first and second ends 24 and 26 respectively. Proximal to the first end 24 is a first fastener aperture 27a. Adjacent to the first fastener aperture 27a the main body portion 22 of the retaining clip 20 is bent to form a stepped portion 28. The stepped portion 28 includes a first wall 29 which is formed where the body portion 22 is bent upwardly from the area proximal to the aperture 27a. A second wall 30 is disposed generally orthogonally to the first wall 29 and is thus disposed parallel to the main body 22. Similarly, a third wall 31 is disposed orthogonal to the second wall 30 and connects the remainder of the main body portion 22 as shown. A second fastener aperture 27b is located in the main body portion 22 proximal to the third wall 31 of the stepped portion. For reasons which will become apparent as the description continues the second wall 30 of the stepped portion 28 includes a plurality of depressions or dimples 32 therein.

Proximal to the second end 26 of the retaining clip 20 is the terminal portion 23 of the clip 20. As shown, the terminal portion 23 is bent perpendicularly downward relative to the main body portion 22 of the clip 20. The terminal portion 23 of the clip 20 is adapted to engage matingly a corresponding terminal on the stator board 34. Accordingly, depending upon the type of connection desired the terminal portion 23 of the clip 20 may be formed into a terminal tab or a conventional crimped faston style connector having rolled edges so as to form an engagement slot therebetween

The stator 11 of the assembly 10 is of a conventional design having a plurality of stacked lamination plates with a plurality of stator windings disposed therein. A plastic terminal board 39 may also be included having a plurality of terminal tabs 40 located therein for terminating the stator windings 38.

The stator assembly 11 is disposed within a commutator housing 12 having a traditional cup-shaped design. The cup portion 42 of the housing 12 includes a plurality of apertures 43 disposed around the periphery thereof. A pair of brush holder mounts 44 are similarly disposed in the cup portion 42 of the commutator housing 12. As shown, the brush holder mounts 44 are diametrically opposed from one another between apertures 43. Each brush holder mount 44 includes a brush holder groove 46 disposed within a mounting plane 47. The mounting plane 47 includes fastener apertures 48 located on either side of the brush holder groove 46 in a spaced relationship equal to the spacial distance between the fastener apertures 27 of the retaining clip 20. Similarly, it should be noted that the width of the brush holder groove 46 is approximately equal to the width of the stepped portion of the retaining clip 20.

The brushes 16 are mounted in brush sleeves 18 comprising a generally rectangular tube member having an open end 50 and a closed end 51. A conventional carbon brush 16 is disposed within the sleeve 18 such that the pigtail wire 52 is affixed to the closed end 51 of the sleeve 18 on the inside thereof. A coil spring 54 is interposed between the brush 16 and the closed end 51 of the sleeve 18 so as to bias the brush 16 toward the open end 50 of the sleeve 18. Accordingly, electrical contact is established between the brush 16 and the brush holder sleeve 18. The brush assembly is mounted in the commutator housing 12 such that the open end 50 of the brush sleeve 18 and thus, the carbon portion of the brush 16 projects into the cup portion 42 of the housing 12. This is accomplished by orienting the brush sleeve 18 in the brush holder groove 46 of the brush holder mounts 44.

With the brushes 16 and brush sleeves 18 residing in the brush holder grooves 46, the retaining clip 20 is placed in a saddle configuration across the brush holder sleeve 18 such that the brush holder sleeve 18 is disposed within the stepped portion 28 of the clip 20. A pair of cylindrical spacers 55 are interposed between the clip 20 and the mounting plane 47 of the brush holder mount 44. Appropriate fasteners such as screws 56 are then placed in the fastener apertures 27 of the clip 20 through a central bore 58 of the spacer 55 so as to threadingly engage the fastener apertures 48 of the mounting plane 47. As should now be apparent, when the fasteners or screws 56 are sufficiently torqued against the spacers 55 the retaining clip 20 clampingly engages the brushes 16 and brush sleeves 18 against the brush holder mounts 44. It should further be apparent that the dimples 32 located in the stepped portion 28 of the retaining clip 20 serve to frictionally engage the brush holder sleeves

18 so as to prevent the brush assembly from being displaced relative to the stator 11.

As can be seen, when the retaining clip 20 is affixed to the brush holder mounts 44 the terminal portion 23 of the clip 20 is located so as to pluggingly engage the tabs 40 of the terminal board 39. Accordingly, an electrical connection is established between the stator windings 38 and the brushes 16 by way of the retaining clip 20, the brush holder sleeve 18, and the pigtail wire 52. It will thus be recognized that the novel retaining clip 20 according to the invention serves to both maintain the brush holder sleeve 18 and brush 16 in a proper position relative to the commutator 15 and also establish the requisite electrical connection between the brush 16 and the stator windings 38. It is contemplated that the retaining clip 20 may employ a wide variety of terminal connections other than the faston style slot 35 and tab 40 arrangement. For instance, it is contemplated that the clip 20 could be electrically connected directly to the stator windings 38 by way of a direct lead 60 as shown in Fig. 6. Such an arrangement may be desirable in motors having a boardless stator assembly.

Thus it can be seen that the objects of the invention have been satisfied by the structure presented above. While in accordance with the patent statutes only the best mode and preferred embodiment of the invention has been presented and described in detail, it is to be understood that the invention is not limited thereto or thereby. Accordingly, for an appreciation of the true scope and breadth of the invention reference should be made to the following claims.

#### Claims

1. A combined commutator brush retaining clip and electrical connector for a commutated motor having a motor housing with a stator and a rotor disposed therein, the rotor having a commutator the combined retaining clip and electrical connector comprising:
  - a main body portion;
  - a terminal portion extending from said main body portion;
  - said main body portion having means for maintaining a brush and brush holder assembly to the housing and also in electrical contact with the commutator; and,
  - said terminal portion having means for establishing an electrical connection between the brush and brush holder assembly and the stator
2. A combined commutator brush retaining clip and electrical connector according to claim 1, wherein the commutator brush and brush holder assembly comprises: a carbon commutator brush having an pigtail wire affixed thereto; a brush holder sleeve adapted for maintaining the commutator brush therein, the brush holder sleeve being fabricated from an electrically conductive material and being electrically connected to the pigtail wire.
3. A combined commutator brush retaining clip and electrical connector according to claim 2, wherein said means for maintaining comprises a recessed portion in said main body portion.
4. A combined commutator brush retaining clip and electrical connector according to claim 3, wherein said means for maintaining further comprises a plurality of dimples in said recessed portion.
5. A combined commutator brush retaining clip and electrical connector according to claim 4, wherein said means for establishing an electrical connection comprises a connector member disposed on said terminal portion for matingly engaging a corresponding connector member on said stator.
6. A combined commutator brush retaining clip and electrical connector according to claim 5, wherein said means for maintaining further comprises fastener means for clampingly maintaining the brush holder sleeve between said clip and the motor housing.
7. A combined commutator brush retaining clip and electrical connector according to claim 7, wherein said fastener means comprises at least one fastener member, and at least one spacer member, said spacer member interposed between said clip and the motor housing and said at least one fastener member engaging said clip, said spacer, and said housing.
8. A combined commutator brush retaining clip and electrical connector according to claim 7, wherein the brush holder sleeve is maintained within said recessed portion and said dimples frictionally engage the brush holder.
9. A combined commutator brush retainer and electrical connector assembly comprising:
  - a commutator housing,
  - a rotor disposed within said commutator housing, said rotor having a commutator;
  - a stator also disposed within said commutator housing;
  - a commutator brush;
  - a brush holder sleeve; and
  - clip means for retaining said commutator brush and said brush holder sleeve to said commutator housing and for establishing an electrical

connection between said commutator brush and said stator.

10. A combined commutator brush retainer and electrical connector assembly according to claim 9, wherein said clip means has a main body portion and a terminal portion. 5
11. A combined commutator brush retainer and electrical connector assembly according to claim 10, wherein said main body portion includes a recessed portion and a plurality of dimples in said recess portion. 10
12. A combined commutator brush retainer and electrical connector assembly according to claim 11, wherein said clip means further comprises a connector member disposed on said terminal portion for matingly engaging a corresponding connector member on said stator. 15 20
13. A combined commutator brush retainer and electrical connector assembly according to claim 12, wherein said commutator brush has a pigtail wire affixed thereto, said pigtail wire also being affixed to said brush holder sleeve, and said brush holder sleeve being fabricated from an electrically conductive material. 25
14. A combined commutator brush retainer and electrical connector assembly according to claim 13, wherein said clip means further comprises fastener means for clampingly maintaining said brush holder sleeve between said clip and said motor housing. 30 35
15. A combined commutator brush retainer and electrical connector assembly according to claim 14, wherein said fastener means comprises at least one fastener member, and at least one spacer member, said spacer member interposed between said main body portion and said motor housing and said at least one fastener member engaging said clip, said spacer, and said housing. 40
16. A combined commutator brush retainer and electrical connector assembly according to claim 15, wherein said brush holder sleeve is maintained within said recessed portion and said dimples frictionally engage said brush holder sleeve. 45 50
17. An improved commutator brush retainer and electrical connector for a commutated motor assembly having a commutator housing, a stator portion disposed in the housing, a rotor portion disposed in the stator, a commutator on the rotor, and a commutator brush assembly the improvement comprising: 55  
clip means for retaining the commutator brush assembly to the commutator housing and for estab-

lishing an electrical connection between the commutator brush assembly and the stator.

18. An improved commutator brush retainer and electrical connector according to claim 17, wherein said clip means comprises a clip member having a main body portion and a terminal portion, said main body portion having a recessed portion with a plurality of dimples therein, and said terminal portion includes a connector member disposed thereon for matingly engaging a corresponding connector member on the stator.
19. An improved commutator brush retainer and electrical connector according to claim 18, wherein the commutator brush assembly includes a carbon brush member, a pigtail wire affixed thereto, and a brush holder sleeve adapted for maintaining the brush member therein, the brush holder sleeve being fabricated from an electrically conductive material and being electrically connected to said pigtail wire.
20. An improved commutator brush retainer and electrical connector according to claim 19, wherein said brush holder sleeve is maintained within said recessed portion and said dimples, said dimples frictionally engaging said brush holder sleeve.

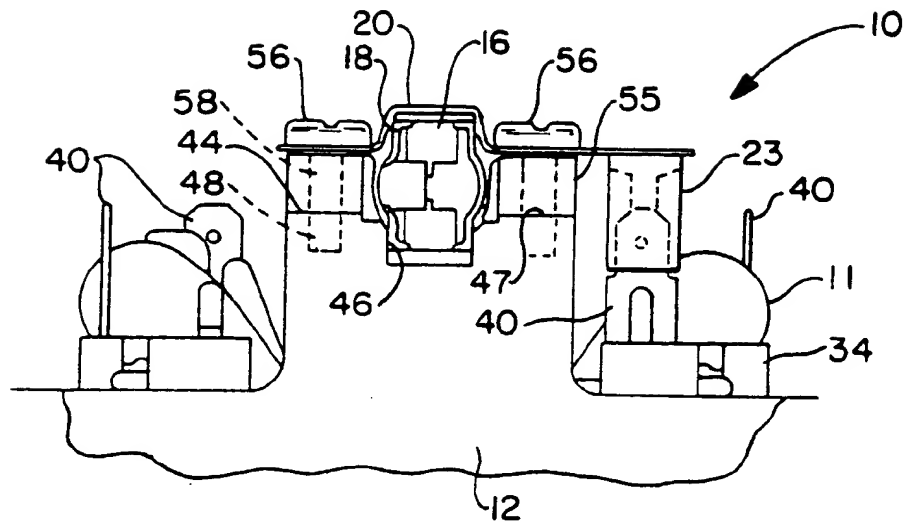


FIG.-1

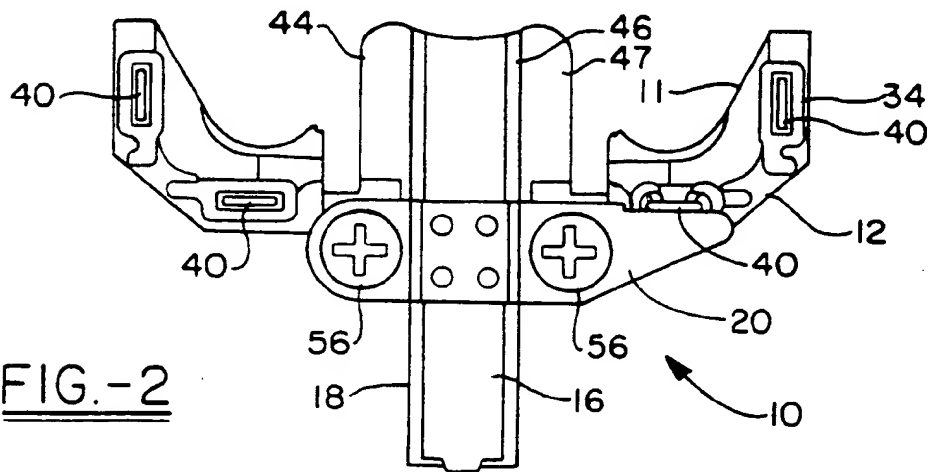


FIG.-2

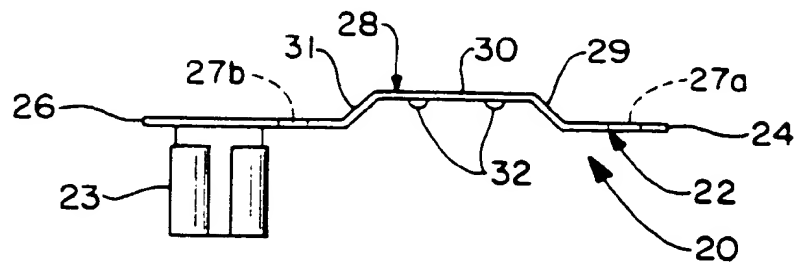


FIG.-3

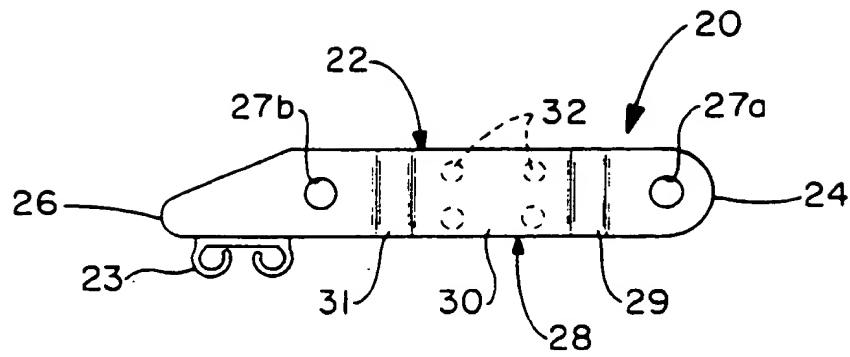


FIG.-4

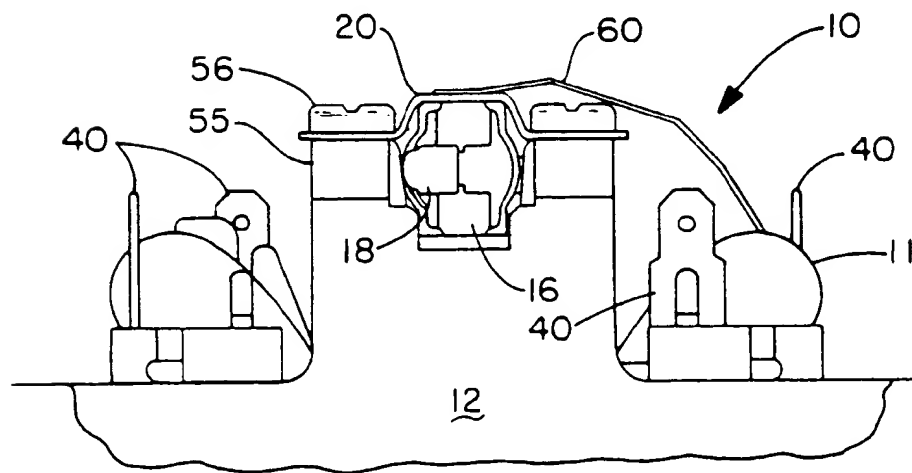


FIG.-6

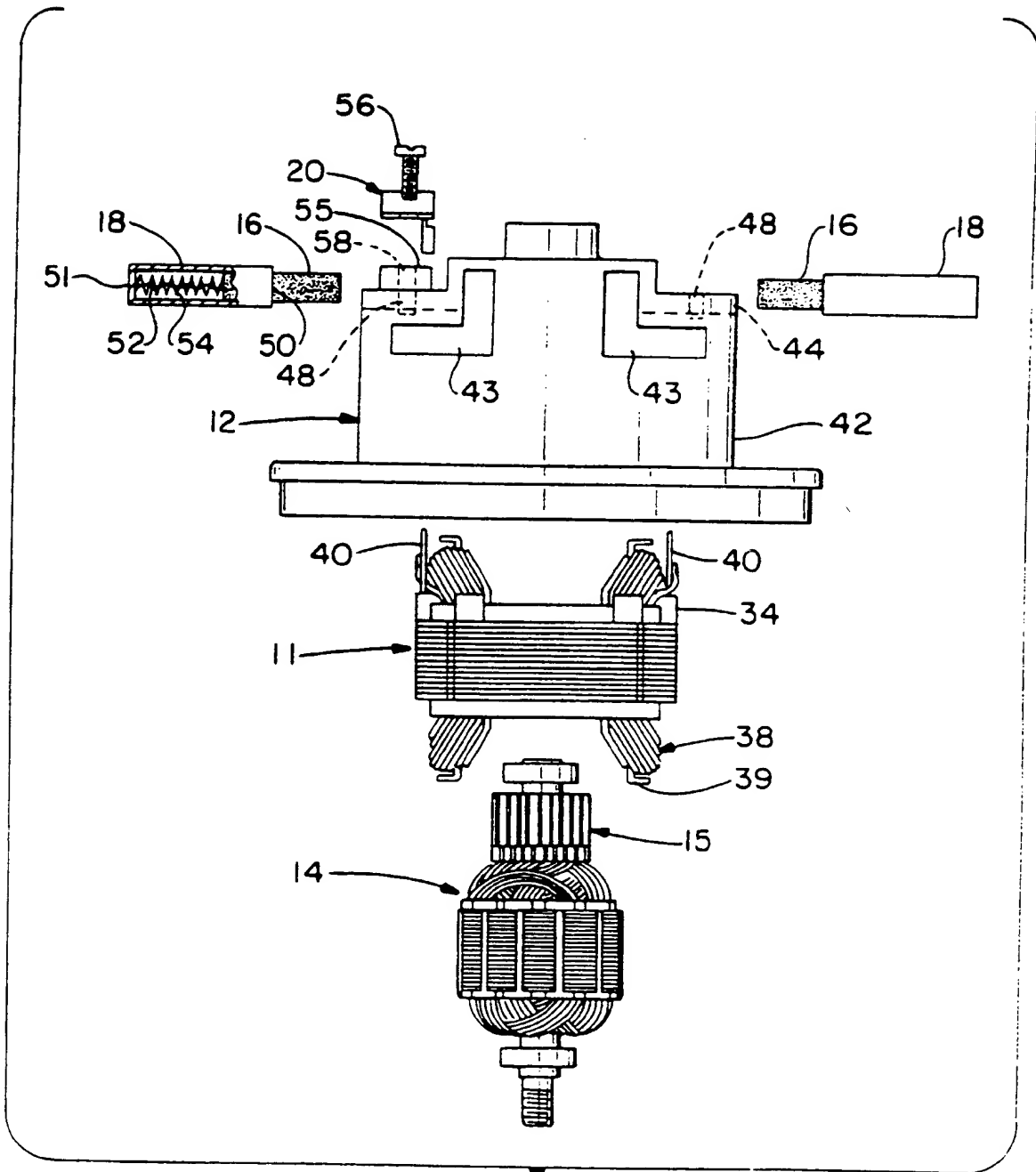


FIG. - 5



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housing (12) with the retainer (20). The brush holder sleeve is disposed within the recessed portion of the retaining clip and is frictionally engaged by the dimples. The terminal portion of the retainer engages a corresponding terminal member (40) on the motor stator (11) such that an electrical connection is established between said commutator brush and said stator by way of said retainer.

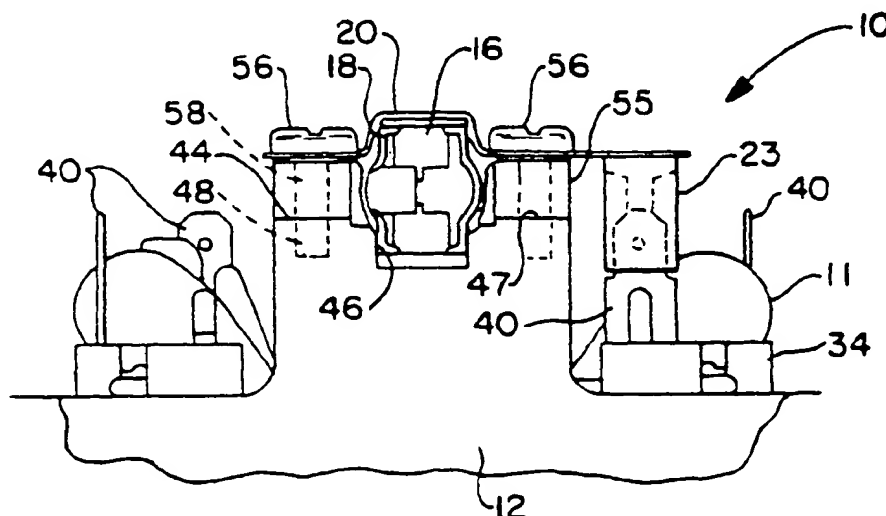


FIG. -1



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## EUROPEAN SEARCH REPORT

Application Number  
EP 97 30 0892

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
X	US 4 293 789 A (KING) 6 October 1981 * column 3, line 36 - line 61; figure 6 *	1,9,17	H02K5/14 H01R39/38
A	US 4 845 396 A (HUBER) 4 July 1989 * column 3, line 48 - column 4, line 43; figures *	1,9,17	
A	US 4 851 730 A (FUSHIYA ET AL.) 25 July 1989 * column 4, line 42 - line 62; figures 3,23 *	1,9,17	
A	DE 36 14 970 A (VEB ELEKTROGERÄTEWERK SUHL) 4 December 1986 * abstract; figures *	1,9,17	
A	DE 35 02 442 A (KRESS) 31 July 1986 * page 8, paragraph 1 * * page 13, paragraph 3 - page 14, paragraph F; figures *	1,9,17	
			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			H02K H01R
The present search report has been drawn up for all claims			
Place of search BERLIN		Date of completion of the search 5 November 1998	Examiner Kempen, P
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone          ✓ : particularly relevant if combined with another document of the same category          A : technological background          O : non-written disclosure          P : intermediate document</p> <p>T : theory or principle underlying the invention          E : earlier patent document, but published on or after the filing date          D : document cited in the application          L : document cited for other reasons          &amp; : member of the same patent family, corresponding document</p>			

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